



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-111
Job Sheet 173785



13.90

Part No: D2565-111

Job Qty: 4 ea

5052784

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/7/18

Job Tracking No:

Due Date: 3/13/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV E IPP: E 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC IPP: E

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/12/18	3/12/18	0.00	0.00	Start Up Small Fab-4		FF
100	Brake NC	4 pcs	3/12/18	3/12/18	0.71	0.62	Brake NC 3		FF
110	Small Fab	4 pcs	3/12/18	3/12/18	0.00	0.58	Small Fab		FF
120	QC	4 pcs	3/12/18	3/12/18	0.00	0.00	QC5		38
130	Powdercoat	4 pcs	3/13/18	3/13/18	0.00	0.11	Powdercoat2		11 MAR 2 2 2018
140	QC	4 pcs	3/13/18	3/13/18	0.00	0.00	QC3		11 MAR 2 2 2018
150	Packaging	4 pcs	3/13/18	3/13/18	0.00	0.00	Packaging3		11 MAR 2 2 2018
160	QC21-SA	4 Ea	3/13/18	3/13/18	0.00	0.00	QC21		11 MAR 2 2 2018

Part Op 100 - Punch as per Dwg D2565 using DT 8313 Deburr

Descriptions: 110 - Deburr

130 - START TIME: 8:15

FINISH TIME: 8:45 A.T. 400°

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	4.5500 ft (1.1375 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	5	68	0

5051211 (3X)
5000958 (1X)

Part Specifications

Specifications could not be found.

Plex 3/7/18 10:16 AM dart.leroux.jason



Container No: S052784



Part: D2565 - 111

Job No: 173785

Serial No/Batch: S052784

Revision:

Inspector:

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Date: 03/19/18